

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
12 February 2004 (12.02.2004)

PCT

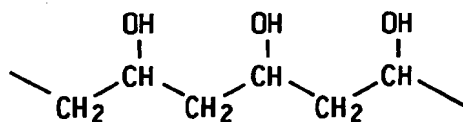
(10) International Publication Number
WO 2004/013191 A1

- (51) International Patent Classification?: **C08F 8/28**,
C08K 5/00
- (21) International Application Number:
PCT/US2003/024380
- (22) International Filing Date: 4 August 2003 (04.08.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
60/400,672 2 August 2002 (02.08.2002) US
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- (81) Designated States (national): AU, CA, CN, JP, MX, US.
- (84) Designated States (regional): European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR).
- Published:
— with international search report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: A PROCESS FOR CONTROLLING POLYVINYL BUTYRAL PHYSICAL PROPERTIES BY CONTROLLING STEREOCHEMISTRY OF SAME

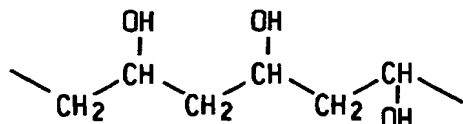
Polyvinyl Alcohol Stereochemistry

PVA



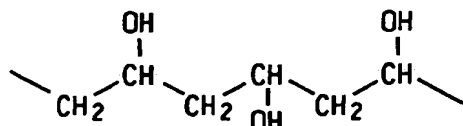
ISOTACTIC
(I)

TRIAD
III



HETEROTACTIC
(H)

TRIAD
LI



SYNDIOTACTIC
(S)

TRIAD
LII

(57) Abstract: The present invention is method for controlling the stereoisomerism of PVB resin as well as a PVB resin having a meso/racemic stereoisomer ratio of from about 2.5 to about 5.0. Manipulation of the PVB stereoisomer ratio can provide an additional method of controlling the physical properties of PVB, in addition to or in lieu of changing additives or manipulating the PVB composition.